DC Power Distribution Panel
PN 8068 / PN 3068 13 Position

Panel Specifications
- Material: 0.125” 5052-H32 aluminum alloy
- Primary Finish: Chemical treatment per MIL-SPEC C-5541C
- Final Panel Finish: Graphite color 2 part textured polyurethane
- Circuit Breakers: Thirteen circuit breaker positions, ten 15A installed
- Maximum Amperage: Varies by component, busbar maximum 100A
- Voltage Rating: Panels are rated for 12 volts DC. Panels can be upgraded to 24 volts with PN 8243, 18-32V DC Micro Voltmeter.
- Voltmeter Rating: 8-16 Volt DC meter. Accuracy 3% of scale
- Ammeter Rating: 0-50 Ampere DC meter. Accuracy 3% of scale
- External Shunt: 50 Millivolt = 50 Ampere remote shunt

Overall Dimensions: inches | millimeters
10-1/2 × 7-1/2 | 266.70 × 190.50
9-11/16 × 6 11/16 | 246.10 × 169.90

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Installation

1. Disconnect all AC and DC power
   Before starting, disconnect the main positive cable from all batteries to eliminate the possibility of a short circuit while installing the distribution panel. Also disconnect the AC shore power cord from the boat to eliminate the possibility of electrocution from AC wiring in the proximity of the DC distribution panel.

2. Optional—Upgrading to 24 Volts
   Remove and replace the existing 8-16V DC voltmeter with an 18-32V DC voltmeter (PN 8243). Connect the existing meter sense wires to the new meter, Red positive wire to + and Yellow negative wire to -.

3. Select mounting location and cut opening
   Select a mounting location which is protected from water on the panel front and back and is not in an area where flammable vapors from propane, gasoline or lead acid batteries accumulate. The circuit breakers used in marine electrical panels are not ignition protected and may ignite such vapors.

   Using the panel template provided, make a cutout in the mounting surface where the distribution panel is to be mounted. Do not fasten the panel to the mounting surface.

4. Select positive feed wire and negative return
   Determine the positive feed (red) and negative return (black or yellow) wire size by calculating the total amperage of the circuits that will be routed through the panel. Blue Sea Systems’ electrical panels are rated at 100 ampere total capacity. The positive feed wire must be sized for 3% voltage drop at the 100 ampere panel rating or the maximum amperage that will be routed through the panel in any particular installation, whichever is less. It is recommended that the positive feed wire be sized for the full panel capacity, which in most cases, will require at least 2 AWG wire, assuming a 10 foot wire run between the panel and the batteries in 12 volt systems. Refer to the Wire Sizing Chart for other situations.

   Remember that the length of the circuit is the total of the positive wire from the power source and the negative wire back to the DC negative bus. Be certain that there is a fuse or circuit breaker of the correct size protecting the positive feed wire.

5. Install shunt, positive feed wire and negative return
   The panel is supplied with an external shunt ammeter that must be connected in the positive feed line to the panel. The shunt may be mounted at any point in the feed line, but mounting it close to the panel will keep the sense wires that run to the meter short, minimizing voltage loss and interference, creating the most accurate meter reading.

   Connect the positive feed wire from the positive source to either of the two large bolt terminals on the shunt top. This is now the shunt positive terminal. Connect the remaining shunt terminal, now the negative terminal, to both panel positive buses. Next, connect a minimum 16 AWG red wire from the screw on the side of the shunt positive terminal to the meter positive terminal and connect a black or yellow wire from the shunt negative terminal to the meter negative terminal. There should be a 1 ampere fuse in the positive sense wire near the shunt terminal. Be certain that on all four shunt connections the wire ring terminals sit directly on the brass blocks of the shunt without any washers in between.

   Connect a negative return wire from both negative buses on the panel to DC negative.

6. Install battery bank voltage monitor wires
   The panel is supplied with a voltmeter and switch to monitor the voltage of three separate sources, usually the batteries. Connect a minimum 16 AWG red wire from each source to be monitored to each of the corresponding input wires of the switch. There should be a 1 ampere fuse in each positive wire near each source.

7. Install branch circuit wires
   Determine the proper wire size for each branch circuit. Verify that the standard 15 ampere circuit breakers installed in the panel are large enough for each branch circuit. Remove and replace with a higher amperage any that are undersized.
Connect the positive (red) branch circuit wires to the load terminals of each circuit breaker.

Connect each negative (black) branch circuit wire to the DC negative bus. DO NOT CONFUSE THE DC NEGATIVE BUS WITH THE DC GROUNDING BUS.

8. Optional—install grounding system wire
The grounding wire (bare, green or green with yellow stripe and normally non-current carrying) should not be confused with the negative ground wire (black or yellow and normally current carrying).

In Boatowner’s Illustrated Electrical Handbook, Charlie Wing identifies three purposes of DC grounding:
1. Holding conductive housings of low voltage (under 50 volts) DC devices at ground potential by providing a low resistance return path for currents accidentally coming into contact with the device cases.
2. Providing a low resistance return path for electrical current, preventing stray currents that may cause corrosion.
3. Grounding metal electrical cases to prevent emission from inside or absorption from outside of radio frequency interference (RFI).

ABYC requires that grounding wires be sized no smaller than one wire size under that required for current carrying conductors supplying the device to which the grounding wire is connected.

A full treatment of this subject is not possible within the scope of these instructions and there is controversy surrounding the general subject of DC bonding, of which DC grounding is a component. It is suggested that installers not familiar with this subject consult one of the reference books listed elsewhere in these instructions.

9. Installation of Backlight System
Connect the yellow negative wire to the panel negative bus.

To activate the label lights by the boat’s battery switch, connect the red positive wire to the DC panel positive bus.

To activate the label lights by an independent switch or breaker, connect the red positive wire to the load side of the switch or breaker.

10. Apply branch circuit labels and mount panel
Apply a label for each circuit from the label set provided. Extended label sets are available through retail suppliers, and over 500 individual labels are available directly from Blue Sea Systems. Please go to www.bluesea.com to order individual labels for specific applications.

Fasten the panel to the mounting surface using the screws provided.

11. Testing
Reconnect the main positive cable to the battery terminals and turn the main switch on to supply power to the panel. Turn on all branch circuits and test the voltage at the panel. Compare this voltage to the battery terminal voltage to determine that the voltage drop is within 3%. With all branch circuits still on, test the voltage at one device on each circuit to determine that there is a 3% or 10% drop as is appropriate.

12. Optional Branch LEDs
This panel is supplied with LEDs pre-installed in all optional branch positions. For future expansion of the panel remove the positive leg of the LED from the negative bus and connect it to the load side of the corresponding branch circuit breaker.

Note
This Blue Sea Systems electrical distribution panel is furnished with 15A circuit breakers for DC branch circuits. These ratings will satisfy the vast majority of marine circuit protection situations. Even 16 AWG wire, which is the minimum wire size recommended by ABYC, has an allowable amperage greater than 20A. For more information please use the Circuit Wizard at www.circuitwizard.bluesea.com.