DC Power Distribution Panel
PN 8675 3 Position
PN 8676 8 Position

Panel Specifications
Material: 0.125” 5052-H32 Aluminum Alloy
Primary Finish: Chemical Treatment per Mil Spec C-5541C
Final Panel Finish: Graphite color 2 part textured Polyurethane
Circuit Breakers: 15 amp AC/DC Magnetic 80V DC/250V AC
Amperage Rating: All components are sized for 100 Amps of continuous current
Voltage Rating: Panels are rated for 12 or 24 volt DC distribution. Configure your panel with the supplied voltage identification labels.

Overall Dimensions:
<table>
<thead>
<tr>
<th>PN</th>
<th>Inches</th>
<th>Millimeters</th>
</tr>
</thead>
<tbody>
<tr>
<td>8675</td>
<td>5-1/4 x 3-3/4</td>
<td>133.40 x 95.30</td>
</tr>
<tr>
<td>8676</td>
<td>5-1/4 x 7-1/2</td>
<td>133.40 x 190.50</td>
</tr>
</tbody>
</table>

Mounting Centers:
<table>
<thead>
<tr>
<th>PN</th>
<th>4-7/16 x 2-15/16</th>
<th>112.70 x 74.60</th>
</tr>
</thead>
<tbody>
<tr>
<td>8675</td>
<td>4-7/16 x 6-11/16</td>
<td>112.70 x 169.90</td>
</tr>
</tbody>
</table>

Purpose of a Panel
There are five purposes of a marine electrical panel:
- Power distribution
- Circuit (wire) protection
- Circuit ON/OFF switching
- Metering of voltage and amperage (In panels with meters)
- Condition Indication (circuit energized)

Applicable Standards
- United States Coast Guard 33 CFR Sub Part 1, Electrical Systems.

Wire Sizing Chart

1. Calculate the maximum sustained amperage of the circuit. Measure the length of the circuit from the power source to the load and back.
2. Decide whether the circuit runs in an engine space or non engine space. Engine spaces are assumed to be at 50 degrees C, non engine spaces are assumed to be at 30 degrees C.
3. Multiply the maximum current times the length of the circuit to calculate Famps (Feet x amps).
4. Base the wire on either the 3% or 10% voltage drop. In general, items which affect the safe operation of the boat and its passengers (running lights, bilge blowers, electronics and distribution panel supply circuits) use 3%; all other loads use 10% (cabin lights, bait pumps).
5. Starting in the column which has the right voltage and voltage drop shown at the top, run down the list of numbers until arriving at a value which is greater than the calculated Famps. Move left to the Ampacity column to verify that the total amperage of the circuit does not exceed the maximum allowable amperage of the wire size for that row. If it does, move down until the wire ampacity exceeds the circuit amperage. Finally, move left to the wire size column to select the wire size.

Examples
a. A 12 volt system at 10% drop with a 40’ circuit x 45 amps = 1800 Famps. A wire size of 8 is required.
b. A 24 volt system at 3% drop with a 10’ circuit x 100 amps = 1000 Famps. A wire size of 6 is required.
Installation

1. Disconnect all AC and DC power
   Before starting, disconnect the main positive cable from all batteries to eliminate the possibility of a short circuit while installing the distribution panel. Also disconnect the AC shore power cord from the boat to eliminate the possibility of electrocution from AC wiring in the proximity of the DC distribution panel.

2. Apply Voltage Label
   All panel components are sized for 12 or 24 Volt systems. Use the labels provided to permanently identify the system voltage and its type (DC) as required by ABYC. Apply the appropriate voltage label to the recessed area on the front of the panel.

3. Select mounting location and cut opening
   Select a mounting location which is protected from water on the panel front and back and is not in an area where flammable vapors from propane, gasoline or lead-acid batteries accumulate. The circuit breakers used in marine electrical panels are not ignition protected and may ignite such vapors.
   Using the panel template provided, make a cutout in the mounting surface where the distribution panel is to be mounted. Do not yet fasten the panel to the mounting surface.

4. Install positive feed wire and negative return
   Determine the positive feed (red) and negative return (black or yellow) wire size by calculating the total amperage of the circuits that will be routed through the panel. Blue Sea Systems' electrical panels are rated at 100 amp total capacity. The positive feed wire must be sized for 3% voltage drop at the 100 amp panel rating or the maximum amperage that will be routed through the panel in any particular installation, whichever is less. It is recommended that the positive feed wire be sized for the full panel capacity, which, in most cases, will require at least 2 AWG wire, assuming a 10 foot wire run between the panel and the batteries in 12 volt systems. Refer to the Wire Sizing Chart for other situations. Remember that the length of the circuit is the total of the positive wire from the power source and the negative wire back to the DC Negative Bus. Be certain that there is a fuse or circuit breaker of the correct size protecting the positive feed wire.

5. Installation of Backlight System
   Connect the yellow negative wire to the panel negative bus.
   To activate the label lights by the boat's battery switch, connect the red positive wire to the DC panel positive bus.
   To activate the label lights by an independent switch or breaker, connect the red positive wire to the load side of the switch or breaker.

6. Install branch circuit wires
   Determine the proper wire size for each branch circuit using the guidelines in step 4. Verify that the standard 15 amp circuit breakers installed in the panel are large enough for each branch circuit. Remove and replace with a higher amperage any that are undersized.
   Connect the positive (red) branch circuit wires to the load terminals of each circuit breaker.
   Connect each negative (black or yellow) branch circuit wire to the DC Negative Bus. DO NOT CONFUSE THE DC NEGATIVE BUS WITH THE DC GROUNDING BUS.

7. Optional - install grounding system wire
   The grounding wire (bare, green or green with yellow stripe and normally non-current carrying) should not be confused with the negative ground wire (black or yellow and normally current carrying).
   In Boatowner's Illustrated Handbook of Wiring, Charlie Wing identifies three purposes of DC Grounding:
   1. Holding conductive housings of low voltage (under 50 volts) DC devices at ground potential by providing a low resistance return path for currents accidentally coming into contact with the device cases.
   2. Providing a low resistance return path for electrical current, preventing stray currents that may cause corrosion.
   3. Grounding metal electrical cases to prevent emission from inside or absorption from outside of radio frequency noise (RFI).
   ABYC requires that grounding wires be sized no smaller than one wire size under that required for current carrying conductors supplying the device to which the grounding wire is connected.
   A full treatment of this subject is not possible within the scope of these instructions and there is controversy surrounding the general subject of DC bonding, of which DC grounding is a component. It is suggested that installers not familiar with this subject consult one of the reference books listed elsewhere in these instructions.

8. Apply branch circuit labels and mount panel
   Apply a label for each of the branch circuits from the 30 basic labels provided. If the appropriate label is not included, the Extended Label Set of 120 labels may be ordered from your marine supplier (PN 8039).
   Individual labels are also available from Blue Sea Systems for specific applications. Refer to the label order form for a complete listing of individual labels.
   Fasten the panel to the mounting surface using the panel mounting screws supplied with the panel.

9. Testing
   Reconnect the main positive cable to the battery terminals and turn the main switch on to supply power to the panel. Turn on all branch circuits and test the voltage at the panel. Compare this voltage to the battery terminal voltage to determine that the voltage drop is within 3%. With all branch circuits still on, test the voltage at one device on each circuit to determine that there is a 3% or 10% drop as is appropriate.

10. Optional Branch LED’s
    This panel is supplied with LED’s pre-installed in all optional branch positions. For future expansion of the panel remove the positive leg of the LED from the negative bus and connect it to the load side of the corresponding branch circuit breaker.

Note
This Blue Sea Systems electrical distribution panel is furnished with 15 amp AC/DC circuit breakers. This rating was selected to minimize the need for removing the panel’s circuit breakers and reinstalling different size circuit breakers. As shown in the Wire Sizing Chart included with these instructions, even 16 AWG wire, which is the minimum wire size recommended by ABYC, has an allowable amperage greater than 20 amps. Additionally, it would be rare to have more than 15 amps of current flowing in any one circuit. Therefore, 15 amp circuit breakers will satisfy the vast majority of marine circuit protection situations.